

Work Order ID 50348



Page 1

July 14, 2009 12:29:54 PM

Item ID: D2237

Accept



Setup Start



Revision ID: D1

Stop



Item Name: Striker Plate

Start Date: 7/15/09 Start Qty: 30.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-07-15 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2237	Rev D1								
100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D <input type="checkbox"/> Dwg Rev: <u>D1</u> <input type="checkbox"/> Prog Rev: <u>D1</u> <input type="checkbox"/> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	Memo	0.00							
QC									
Quality Control									
120	QC8- Inspect parts - second check.	0.00							
	Memo	0.00							
QC									
Quality Control									

RB 9-7-22
SB 09/07/23

34

RB 9-7-22

cont'd
34

2) 5/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 7/15/09 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



Small Fab

Operation
Description

Small Fab

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Small Fab

Memo

1-Form as per drawing

80 09/07/23

34 ✓

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

⇒ 80 07/07/23

Counter

(+34) ✓

150



Packaging

Packaging

Identify as per dwg & Stock Location: 22

0.00

Memo

0.00

10/17/09 (37)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item Name: Striker Plate

Start Date: 7/15/09 Start Qty: 30.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

09/07/27 J

Memo

0.00

U 8.7.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

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Work Order ID: 50348



Parent Item: D2237RevD1

Parent Item Name: Striker Plate

Start Date: 7/15/09

Required Date: 7/15/09

Comments:

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA		Purchased		No		100	sf	53.4147	0.3158			

304/316 .032 Sheet

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	53.41473684
109023	32.45
109057	17.6647368
109088	3.3

109057

RB 9-7-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	50348
Description: Striker Plate	Part Number:	D2237
Inspection Dwg: D2237	Rev: D1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

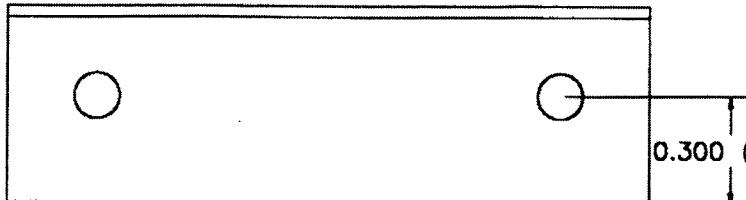
X First Article Prototype

Measured by: <u>PS</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 97-22	Date: 02/09/23	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.05.31	New Issue	KJ/JLM	✓

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS		
CHECKED	APPROVED	DRAWING NO.	REV. D
BWS		D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	MF 04.06.15	UPDATE DIMENSION	

RELEASED
47/12/17 DS0.180 +0.010
-0.030

0.135



0.300 (REF)

R0.032

BEND DETAIL

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

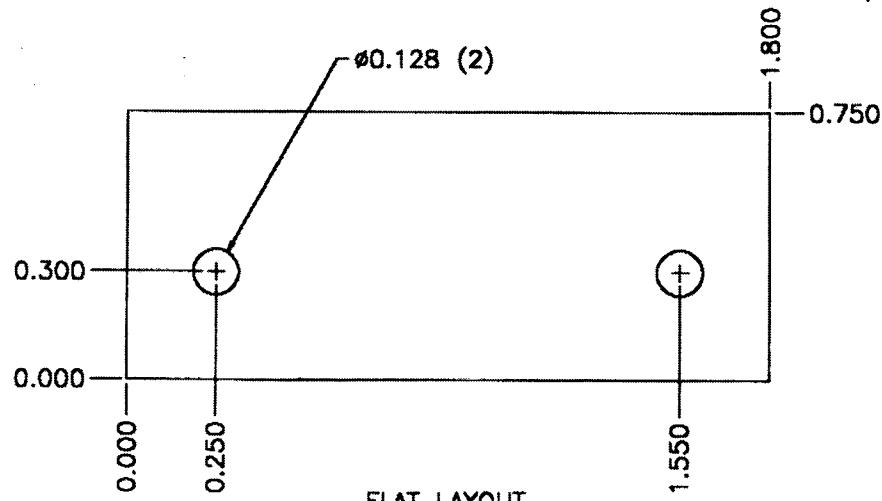
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 50348

MF 09-07-15



MATERIAL: 304/316 SS, 0.034 THICK